Delta T Moisture Control Technology

Inside-the-Dryer Moisture Sensing and Control

Total Solution Moisture Control for all Dryers and all Industries

On-Line Water Activity Control

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Benefits

- **Increased Production** - increases production rate
- **Improvement in Quality** - narrows moisture content distribution
- **Reduction in Energy Consumption** - eliminates overdrying
- **Sell more Water** - by increasing mean moisture content

Unique Inside the Dryer Moisture Sensor: Moisture is sensed inside-the-dryer using two temperature sensors and a patented, first principles model relating moisture to the temperature drop (delta t) of hot air after contact with the wet product and the dryer speed or production rate (S). Calibration is not required. Uses cruise-control startup.

Continuous Optimization

The Old control method produces product with a wider moisture variation (left side of chart). Under Delta t control, the moisture variation is reduced from 30 and sometimes up to 45% which allows the mean MC to be increased by 1/2 to 1.0% without exceeding the upper specification limit. Standard deviation calculations of the exiting product MC are continually made and used as the basis for forcing the mean MC to within two or three standard deviations of the upper specification limit (shown by the dashed line shifting upward).

Applicable to all Dryers and Industries

- **Industries (partial list)**
  - Wet Corn Milling
  - Food & Kindred Products
  - Forest Products
  - Coating Operations
  - Petfood

- **Selected Customers**
  - ADM.
  - Georgia-Pacific Corp.
  - Kraft Foods
  - Cargill, Inc.
  - International Paper.

Drying Technology, Inc was established in the mid 1980’s to serve the industrial drying community. The main office is located in the Silsbee, TX. Sales and technical support may be obtained at the main office.